



# USED DAIRY EQUIPMENT

## FFS Cup Forming – Filling and Sealing machine

EMAIL: [SALES@USED DAIRY EQUIPMENT.COM](mailto:SALES@USED DAIRY EQUIPMENT.COM)  
WEBSITE: [WWW.USED DAIRY EQUIPMENT.COM](http://WWW.USED DAIRY EQUIPMENT.COM)

QUOTE NR	26-23-01
MAKE	ILLIG
TYPE	RD28 FS/S61
CAPACITY	Up to 9000 cups/h
DIMENSIONS	Format of cup: 57 x 40 x 21 mm
SERIAL NR	161
YEAR	1979
POWER	380 V/ 50 Hz/ 11.6 kW
CONDITION OF MACHINE	Good – currently still in production until 22.06.26
LOCATION AND TERMS	FCA, Denmark



### Form-Fill-Seal (FFS) Cup Forming, Filling and Sealing Machine

Fully automatic form-fill-seal and packaging line for thermoformed mini portion cups of cream cheese, 6 x 20 grams, equipped with a bottom foil infeed system. Suitable for Epraform polystyrene (PS) bottom foil with a foil width of 192 mm and designed for hot filled products. Products previously processed on the line include processed cream cheese with filling temperatures of 67.5 °C.

The line is equipped with a dosing system filling 6 x 2 cups per stroke, resulting in a total output capacity of 9,000 cups per hour. In addition, the line includes a fully automatic NOR-REG carton erector for 6 x 6 x 20 gram configurations (36 cups per carton), equipped with a Nordson ProBlue 4 hot melt glue system, Siemens S5 controls, and an ABB IRB140 M2000 pick-and-place robot from year 2003 for automatic loading and stacking of cups into cartons.

The main machine is equipped with a control cabinet featuring Siemens S7 PLC and Siemens HMI controls and is supplied including available spare parts. A video of the line in operation is available upon request.



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